

5XD 標準長鑽頭 Jobber drills

B45

		鈑領編號	5523	5519	5522
		Standard	DIN 338		
		刀具材質	HSCO		HSS-E-PM
		表面塗層	○	◎	◎
		Type	GU 500 DZ		GT 500 DZ
		切削方向	右旋		
		公差	h8		
直徑d1		長度			
英吋	mm	全長l1	刃長l2		
	1.00	34	12	●	●
	1.10	36	14	●	●
	1.20	38	16	●	●
	1.30	38	16	●	●
	1.40	40	18	●	●
	1.50	40	18	●	●
1/16	1.59	43	20	●	●
	1.60	43	20	●	●
	1.70	43	20	●	●
	1.80	46	22	●	●
	1.90	46	22	●	●
5/64	1.98	49	24	●	●
	2.00	49	24	●	●
	2.10	49	24	●	●
	2.20	53	27	●	●
3/32	2.30	53	27	●	●
	2.38	57	30	●	●
	2.40	57	30	●	●
	2.50	57	30	●	●
	2.60	57	30	●	●
	2.70	61	33	●	●
7/64	2.78	61	33	●	●
	2.80	61	33	●	●
	2.90	61	33	●	●
	3.00	61	33	●	●
1/8	3.10	65	36	●	●
	3.17	65	36	●	●
	3.20	65	36	●	●
	3.30	65	36	●	●
	3.40	70	39	●	●
9/64	3.50	70	39	●	●
	3.57	70	39	●	●
	3.60	70	39	●	●
	3.70	70	39	●	●
	3.80	75	43	●	●
	3.90	75	43	●	●
5/32	3.97	75	43	●	●
	4.00	75	43	●	●
	4.10	75	43	●	●
	4.20	75	43	●	●
11/64	4.30	80	47	●	●
	4.37	80	47	●	●
	4.40	80	47	●	●
	4.50	80	47	●	●

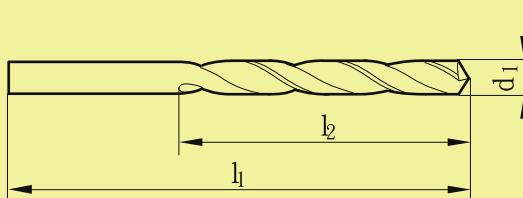
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		鈎領編號	5523	5519	5522
		Standard	DIN 338		
		刀具材質	HSCO		HSS-E-PM
		表面塗層			
		Type	GU 500 DZ		GT 500 DZ
		切削方向	右旋		
		公差	h8		
直徑d1		長度			
英吋	mm	全長l1	刃長l2		
3/16	4.60	80	47	●	●
	4.70	80	47	●	●
	4.76	86	52	●	●
13/64	4.80	86	52	●	●
	4.90	86	52	●	●
	5.00	86	52	●	●
7/32	5.10	86	52	●	●
	5.16	86	52	●	●
	5.20	86	52	●	●
15/64	5.30	86	52	●	●
	5.40	93	57	●	●
	5.50	93	57	●	●
1/4	5.56	93	57	●	●
	5.60	93	57	●	●
	5.70	93	57	●	●
17/64	5.80	93	57	●	●
	5.90	93	57	●	●
	5.95	93	57	●	●
9/32	6.00	93	57	●	●
	6.10	101	63	●	●
	6.20	101	63	●	●
19/64	6.30	101	63	●	●
	6.35	101	63	●	●
	6.40	101	63	●	●
5/16	6.50	101	63	●	●
	6.60	101	63	●	●
	6.70	101	63	●	●
7/20	6.75	101	63	●	●
	6.80	109	69	●	●
	6.90	109	69	●	●
7/16	7.00	109	69	●	●
	7.10	109	69	●	●
	7.14	109	69	●	●
19/32	7.20	109	69	●	●
	7.30	109	69	●	●
	7.40	109	69	●	●
13/16	7.50	109	69	●	●
	7.54	109	69	●	●
	7.60	117	75	●	●
5/8	7.70	117	75	●	●
	7.80	117	75	●	●
	7.90	117	75	●	●
11/16	7.94	117	75	●	●
	8.00	117	75	●	●

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Standard			DIN 338		
刀具材質		HSCO		HSS-E-PM	
表面塗層		○	(S)	(S)	
Type		GU 500 DZ		GT 500 DZ	
切削方向		右旋			
公差		h8			
					
直徑d1	長度				
英吋	mm	全長l1	刃長l2		
21/64	8.10	117	75	●	●
	8.20	117	75	●	●
	8.30	117	75	●	●
11/32	8.33	117	75	●	●
	8.40	117	75	●	●
	8.50	117	75	●	●
23/64	8.60	125	81	●	●
	8.70	125	81	●	●
	8.73	125	81	●	●
3/8	8.80	125	81	●	●
	8.90	125	81	●	●
	9.00	125	81	●	●
25/64	9.10	125	81	●	●
	9.13	125	81	●	●
	9.20	125	81	●	●
7/16	9.30	125	81	●	●
	9.40	125	81	●	●
	9.50	125	81	●	●
15/32	9.52	125	81	●	●
	9.60	133	87	●	●
	9.70	133	87	●	●
27/64	9.80	133	87	●	●
	9.90	133	87	●	●
	9.92	133	87	●	●
13/32	10.00	133	87	●	●
	10.10	133	87	●	●
	10.20	133	87	●	●
21/32	10.30	133	87	●	●
	10.32	133	87	●	●
	10.40	133	87	●	●
31/64	10.50	133	87	●	●
	10.72	133	87	●	●
	11.00	142	94	●	●
17/32	11.11	142	94	●	●
	11.50	142	94	●	●
	11.91	142	94	●	●
1/2	12.00	151	101	●	●
	12.30	151	101	●	●
	12.50	151	101	●	●
19/32	12.70	151	101	●	●
	13.00	151	101	●	●
	13.50	160	108	●	●
1/2	14.00	160	108	●	●