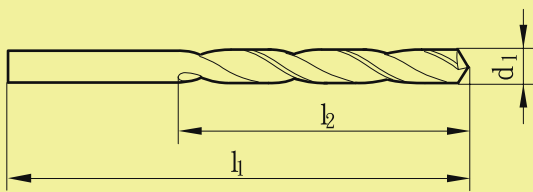


# 5XD 標準長鑽頭 Jobber drills

鉋領編號	5523	5519	5522
Standard	DIN 338		
刀具材質	HSCO		HSS-E-PM
表面塗層	○	Ⓢ	Ⓢ
Type	GU 500 DZ		GT 500 DZ
切削方向	右旋		
公差	h8		

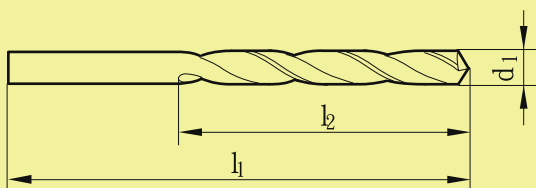


直徑d1		長度		5523	5519	5522
英吋	mm	全長 $l_1$	刃長 $l_2$			
	1.00	34	12			
	1.10	36	14	●	●	●
	1.20	38	16	●	●	●
	1.30	38	16	●	●	●
	1.40	40	18	●	●	●
	1.50	40	18	●	●	●
1/16	1.59	43	20	●	●	●
	1.60	43	20	●	●	●
	1.70	43	20	●	●	●
	1.80	46	22	●	●	●
	1.90	46	22	●	●	●
5/64	1.98	49	24	●	●	●
	2.00	49	24	●	●	●
	2.10	49	24	●	●	●
	2.20	53	27	●	●	●
	2.30	53	27	●	●	●
3/32	2.38	57	30	●	●	●
	2.40	57	30	●	●	●
	2.50	57	30	●	●	●
	2.60	57	30	●	●	●
	2.70	61	33	●	●	●
7/64	2.78	61	33	●	●	●
	2.80	61	33	●	●	●
	2.90	61	33	●	●	●
	3.00	61	33	●	●	●
1/8	3.10	65	36	●	●	●
	3.17	65	36	●	●	●
	3.20	65	36	●	●	●
	3.30	65	36	●	●	●
	3.40	70	39	●	●	●
9/64	3.50	70	39	●	●	●
	3.57	70	39	●	●	●
	3.60	70	39	●	●	●
	3.70	70	39	●	●	●
	3.80	75	43	●	●	●
	3.90	75	43	●	●	●
5/32	3.97	75	43	●	●	●
	4.00	75	43	●	●	●
	4.10	75	43	●	●	●
	4.20	75	43	●	●	●
11/64	4.30	80	47	●	●	●
	4.37	80	47	●	●	●
	4.40	80	47	●	●	●
	4.50	80	47	●	●	●

# 5XD 標準長鑽頭 Jobber drills

B46

銼領編號	5523	5519	5522
Standard	DIN 338		
刀具材質	HSCO		HSS-E-PM
表面塗層	○	Ⓢ	Ⓢ
Type	GU 500 DZ		GT 500 DZ
切削方向	右旋		
公差	h8		



直徑d1		長度		5523	5519	5522
英吋	mm	全長 $l_1$	刃長 $l_2$			
3/16	4.60	80	47	●	●	●
	4.70	80	47	●	●	●
	4.76	86	52	●	●	●
	4.80	86	52	●	●	●
	4.90	86	52	●	●	●
	5.00	86	52	●	●	●
13/64	5.10	86	52	●	●	●
	5.16	86	52	●	●	●
	5.20	86	52	●	●	●
	5.30	86	52	●	●	●
7/32	5.40	93	57	●	●	●
	5.50	93	57	●	●	●
	5.56	93	57	●	●	●
	5.60	93	57	●	●	●
15/64	5.70	93	57	●	●	●
	5.80	93	57	●	●	●
	5.90	93	57	●	●	●
	5.95	93	57	●	●	●
	6.00	93	57	●	●	●
	6.10	101	63	●	●	●
1/4	6.20	101	63	●	●	●
	6.30	101	63	●	●	●
	6.35	101	63	●	●	●
	6.40	101	63	●	●	●
17/64	6.50	101	63	●	●	●
	6.60	101	63	●	●	●
	6.70	101	63	●	●	●
	6.75	101	63	●	●	●
	6.80	109	69	●	●	●
	6.90	109	69	●	●	●
9/32	7.00	109	69	●	●	●
	7.10	109	69	●	●	●
	7.14	109	69	●	●	●
	7.20	109	69	●	●	●
19/64	7.30	109	69	●	●	●
	7.40	109	69	●	●	●
	7.50	109	69	●	●	●
	7.54	109	69	●	●	●
	7.60	117	75	●	●	●
	7.70	117	75	●	●	●
5/16	7.80	117	75	●	●	●
	7.90	117	75	●	●	●
	7.94	117	75	●	●	●
	8.00	117	75	●	●	●

